

If you have either the chocolates or biscuit question in the exam, please **ANSWER THAT ONE.** 

Using the flow chart acrylic templates and the information sheet write with a dry wipe marker pen write the stages and place them in order.



### Manufacturing in Quality. Flow Charts.

### Making a chocolate bar/shape. \*note the process is not in order. That's your job!

- Vacuum form the mould using a thermoplastic.
  - Pour the chocolate into the mould.
  - Place in the fridge to cool and harden.
- Place bowl into the microwave and heat on full power.
  - Manufacture a chocolate mould using MDF which is shaped on the edges. Are the moulds neat and vacuumed fully?
    - Are all the pieces broken evenly?
      - Are the chocolates fully set?
  - Carefully push the set chocolates out of the moulds
  - Stir melted chocolate ensuring all pieces are melted.
  - Break chocolate into pieces and place into a bowl.
    - Measure the height and size of the chocolates to ensure all are the same.
  - Re-het the thermoplastic and vacuum form again.
    - Are all moulds evenly filled?
    - Cut out and finish (smooth edges)
    - If pieces aren't fully melted, re-heat.







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Flow Charts.

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Sequence Drawing – Chocolate Mould. Using the information sheet and the sequence drawing template produce a step by step guide with sketches and annotation.



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- Draw a biscuit cutter design on the computer using CAD (Corel draw).
- Any spare dough can be re-rolled into a ball and the process repeated.
- Use a rolling pin to roll out the dough until an even thickness.
- Carefully put into the oven by wearing oven globes and cooked for 15 minutes.
  - Cut dough is placed on a baking tray.
- Sieve flour into the bowl and stir mixture until combined.
  - Pre-heat the oven.
  - Laser cut the cutter out of acrylic plastic.
- Are biscuits cooked? If not put back in for longer.
  - Decorate biscuits to finish.
  - Roll the dough into a ball.
- Use the acrylic biscuit cutter to press out as many biscuits that will fit in the dough.
- Mix butter and sugar in a bowl. Add an egg yolk and beat.
- Biscuits taken out of the oven when ready.



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Sequence Drawing – Biscuit. Using the information sheet and the sequence drawing template produce a step by step guide with sketches and annotation.